

Certificate



Within a certification audit the organization

HARTING Stiftung & Co. KG

at the site

Marienwerderstraße 3, 32339 Espelkamp

and the further scope according to the appendix

has proved that a quality management system was established and is successfully applied in accordance with the requirements of the international standard

ISO 9001

Issue of September 2015

for the following activity

Development, production and sales of industrial connection technology for the three lifelines data, signal and power with own production plants and sales units worldwide.

Production of electromagnetic actuators for automotive and industrial series production, charging technology and cables for electrical vehicles, as well as hardware and software for customers and applications in the automation, robotics and transportation sectors.

Special machine and tool construction

This certificate was initially issued on 2024-05-13, last modified on 2025-04-08 and is valid until 2027-05-04.

Berlin, 2025-04-08

Prof. Dr.-Ing. Jan Uwe Lieback
Director

Andreas Lemke
Head of Certification Office



Nr. Q-24-10802b-EN

The scope of the certificate No. Q-24-10802b-EN for the organization

HARTING Stiftung & Co. KG

covers the following sites:

No.	Address	Site	Scope
1	Marienwerderstraße 3 32339 Espelkamp	HARTING Stiftung & Co. KG % HARTING Electronics GmbH	Central management and service functions for the HARTING Group by shared service units. Manufacturing of connectors, cable assemblies, fiberoptic systems and components.
2	Wilhelm-Harting-Straße 1 32339 Espelkamp	HARTING Stiftung & Co. KG % HARTING Electric Stiftung & Co. KG % HARTING Applied Technologies GmbH	Design, development and manufacturing of connectors, cable assemblies, fiberoptic systems and components. Development, manufacturing and sales of injection molding forms, die casting forms, punch banding tools, mounting systems and special machines.
3	Marienwerderstraße 2 32339 Espelkamp	HARTING Stiftung & Co. KG % HARTING Automotive GmbH % HARTING IT Services GmbH & Co. KG	Design and manufacturing of contact systems and mechatronical components/modules as well as components for electric vehicle charging technology Design, implementation and operation of information systems: hardware systems, operating systems, databases and application systems.
4	Simeonscarré 1 32427 Minden	HARTING Stiftung & Co. KG % HARTING Deutschland GmbH & Co. KG	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components.
5	In der Tütenbeke 22 32339 Espelkamp	HARTING Stiftung & Co. KG % HARTING Customized Solution GmbH & Co. KG	Development and manufacturing for cable assemblies and customized solution.

No.	Address	Site	Scope
6	Caswell Road, Brackmills Industrial Estate NN4 7PW Northampton United Kingdom	HARTING Stiftung & Co. KG % HARTING Manufacturing UK Ltd. % HARTING LTD	Manufacturing of cable assemblies and connectors Sales of industrial connectors Han®, interface, PCB connectors and cable assemblies, fiberoptic systems and components.
7	Via XI Febbraio 99-101 20055 Vimodrone (Milano) Italy	HARTING Stiftung & Co. KG % HARTING Srl	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components.
8	Yusen Shin-Yokohama1 Chrome Bldg., 2F 1-7-9, Shin-Yokohama, Kohoku- ku 222-0033 Yokohama Japan	HARTING Stiftung & Co. KG % HARTING K. K.	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components
9	Larenweg 44 5234 s-Hertogenbosch Netherlands	HARTING Stiftung & Co. KG % HARTING B.V. % HARTING Manufacturing B.V.	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components. Manufacturing for cable assemblies and customized solution.
10	Deutschstraße 19 1230 Wien Austria	HARTING Stiftung & Co. KG % HARTING GmbH	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components.
11	Strada Europa Unita 21 550018 Sibiu Romania	HARTING Stiftung & Co. KG % HARTING Romania Manufacturing SCS	Design, development and Manufacturing of connectors, cable assemblies and components.
12	Strada Avram Iancu Nr. 141 555100 Agnita, Judetul Sibiu Romania	HARTING Stiftung & Co. KG % HARTING Ro Automotive SRL	Design and manufacturing of contact systems and mechatronical components/modules as well as components for electric vehicle charging technology.
13	Strada Mihai Viteazul Nr. 99 555100 Agnita, Judetul Sibiu Romania	HARTING Stiftung & Co. KG % HARTING Ro Automotive SRL	Design and manufacturing of contact systems and mechatronical components/modules as well as components for electric vehicle charging technology.

No.	Address	Site	Scope
14	Leugenstrasse 10 2500 Biel Switzerland	HARTING Stiftung & Co. KG % HARTING AG	Manufacturing of multifunctional packages for microelectronics.
15	181 avenue des Nations 95934 Roissy CDG France	HARTING Stiftung & Co. KG % HARTING France SAS ZAC Paris Nord 2	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components and manufacturing for cable assemblies and customized solution.
16	C/Viriato, 47 8ª Pl. Edificio Numancia, 1 08014 Barcelona Spain	HARTING Stiftung & Co. KG % HARTING IBERIA S.A.U.	Sales of industrial connectors HAN®, Interface and PCB connectors, Backplane based Integrated Solutions and Cable Assemblies, Fiberoptic systems and components
17	Mlýnská 2 16000 Praha 6 Czech Republic	HARTING Stiftung & Co. KG % HARTING s.r.o	Sales of industrial connectors Han®, interface and PCB connectors, backplane based Integrated solutions and cable assemblies, fiberoptic systems and components
18	Z 3 Doornveld 23 1731 Zellik Belgium	HARTING Stiftung & Co. KG % HARTING N.V.	Sales of industrial connectors Han®, interface and PCB connectors, backplane based integrated solutions and cable assemblies, fiberoptic systems and components.
19	Circuito San Roque Poniente No. 289 Int A, Parque Industrial Santa Fe II, Puerto Interior C.P. 36275 Silao Mexico	HARTING Stiftung & Co. KG % HARTING Mexico Manufacturing S.A. de C.V	Manufacturing of cable assemblies and customized solution.
20	No.373 & 373-1, Thiruvallur High Road, Thirumazhisai 600 124 Chennai India	HARTING Stiftung & Co. KG % HARTING MANUFACTURING (India) Pvt.Ltd.	Manufacturing of cable assemblies, customized solutions and components.
21	Koperkowa 17 86-031 Osiesko Poland	HARTING Stiftung & Co. KG % HARTING Polska Sp. z o.o.	Manufacturing of cable assemblies and customized solution.
22	Alameda Caiapós, 643 06460-110 Barueri- Sao Paulo Brazil	HARTING Stiftung & Co. KG % HARTING Ltda.	Manufacturing of cable assemblies and customized solution.

No.	Address	Site	Scope
23	1370 Bowes Road 60123 Elgin IL United States	HARTING Stiftung & Co. KG % HARTING, Inc. Of North America % HARTING Manufacturing Inc.	Design, Development and Sales of industrial connectors Han®, interface and PCB connectors and cable assemblies, fiberoptic systems and components. Design, Development and Manufacturing of industrial connectors and cable assemblies.
24	No.19 Chuangxinsi Road 519085 Zhuhai, Guangdong China	HARTING Stiftung & Co. KG % HARTING (Zhuhai) Manufacturing Co., Ltd.	Design, development and manufacturing of connectors, cable assemblies and components.
25	Factory A7-3, Lot 06, Cam Dien- Luong Dien Industrial Park Cam Dien Commune, Cam Giang District, Hai Duong Pr Vietnam	HARTING Stiftung & Co. KG % HARTING (Vietnam) Manufacturing Co., Ltd.	Manufacturing of connectors, cable assemblies, fiberoptic systems and components

Berlin, 2025-04-08



Andreas Lemke
Head of Certification Office